

Toyota Safety Sense™

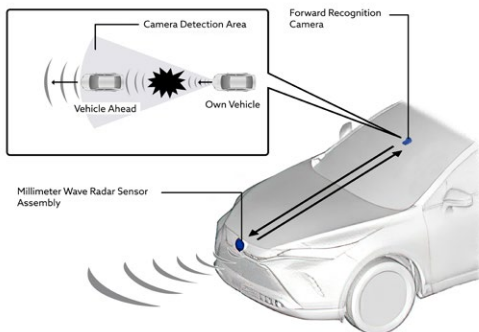
TODAY'S NEW TOYOTA TECHNOLOGY—HOW IT AFFECTS REPAIRS

Toyota Safety Sense™ (TSS)¹ is a suite of active safety technologies and driver assistance systems that help address three areas of accident protection:

- Preventing or mitigating frontal collisions
- Keeping drivers within their lanes
- Enhancing road safety during nighttime driving

You need to be aware of these systems, how they operate and where the sensors are located in case a Toyota vehicle with TSS comes into your collision repair facility. To understand what these safety systems are intended for, and to confirm that they are functioning as intended, refer to the New Car Features (NCF) manual on Toyota's Technical Information System website: <https://techinfo.toyota.com/>.

1. To access the NCF, enter the model and year, then click on NCF.
2. Once on TIS, you can also click on the Repair Manual (RM) tab or the Collision Damage Repair Manual tab (CR) to locate procedures for measuring mounting locations, performing initializations, calibrations and operational checks.
3. It's important to perform pre- and post-repair health checks, and to complete calibration functions necessary for Safety Sense systems.
4. Follow the RM and CR procedures to complete initializations, calibrations and operational checks of systems and components related to TSS.



MOST COMMON TSS FEATURES

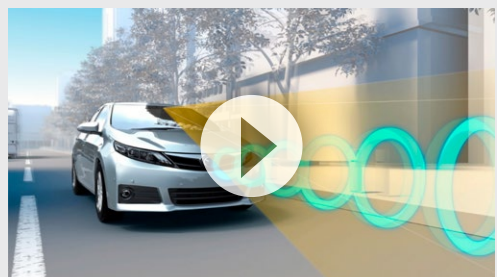
Pre-Collision System (PCS) with Vehicle and Pedestrian

Detection²—uses a forward recognition camera and a grille-mounted millimeter wave radar sensor or laser to reduce the likelihood of colliding with a preceding car, pedestrian or bicyclist (for TSS 2.0 and newer systems).

Dynamic Radar Cruise Control (DRCC)³—uses the same camera and radar as PCS to detect vehicles in front of you, and to automatically adjust vehicle speed to maintain a pre-set distance behind the vehicle ahead. It also provides the ability to automatically adjust speed to maintain the flow of traffic.

Find Out More

For a complete overview on how to navigate Toyota's NCF, RM and CR tabs as they relate to the TSS safety systems.

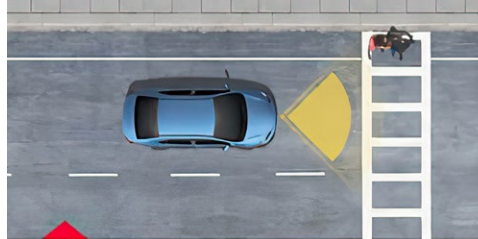




ROAD SIGN ASSIST (RSA)⁶

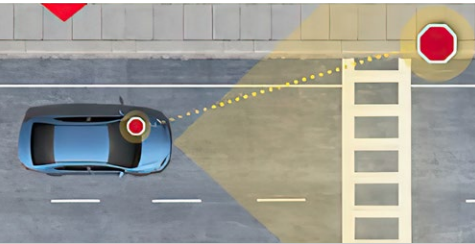
Using a forward-facing intelligent camera, Road Sign Assist (RSA) is designed to detect speed limit signs, stop signs, do not enter signs and yield signs, and display them on the MID.

***All vehicle actions must be driver-initiated and are not automated.*



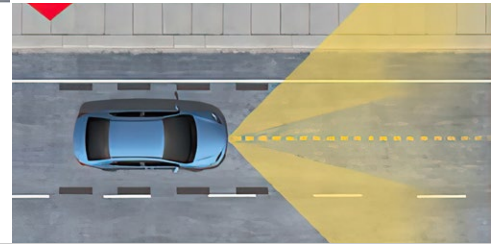
LANE TRACING ASSIST (LTA)⁷

When Full-Speed Range Dynamic Radar Cruise Control (DRCC) is enabled and lane markers are visible, Lane Tracing Assist (LTA) uses the lines on the road and preceding vehicles to help keep the vehicle centered and in its lane.



PRE-COLLISION SYSTEM WITH PEDESTRIAN DETECTION²

This integrated camera and radar system is designed to help reduce the likelihood of colliding with a preceding car or pedestrian.



Not all TSS features are shown above. To see more [CLICK HERE](#).

Lane Departure Alert (LDA)⁴—uses the forward recognition camera to detect the vehicle's position in the lane and notifies the driver with an audible and visual alert when it detects unintended lane departure from its visibly marked lane. Select Toyota vehicles with Electronic Power Steering (EPS) also have Steering Assist, which may detect unintentional drifting and may automatically make small corrective steering inputs to help keep the vehicle in its lane.

Automatic High Beams (AHB)⁵—When activated, the forward recognition camera detects the headlights of oncoming vehicles and taillights of preceding vehicles, then automatically toggles between high and low beams to help drivers see more clearly at night while reducing glare for other drivers.

Road Sign Assist (RSA)⁶—On TSS 2.0 and newer systems, the vehicle's forward recognition camera and navigation system have the ability to read certain traffic signs and display them on the vehicle's multi-information display or via the Head-Up Display to enhance driver awareness of posted road signs.

TOYOTA Lane Tracing Assist (LTA) Lane Tracing Assist (LTA)⁷—works automatically when the Full-Speed Dynamic Radar Cruise Control (DRCC) is active and lane markers are visible. LTA uses the forward-facing camera to monitor the lane markers as well as the path of the vehicle, then automatically make steering inputs to help keep the vehicle centered in its lane and preemptively avoid unintended lane departures.

REPAIRING VEHICLES WITH TSS

When repairing a vehicle with TSS, it's critical to know which TSS components are installed on that vehicle, as they can vary year to year and by trim level. The easiest way is to log on to the Toyota Information System (TIS) <https://techinfo.toyota.com/>, enter the model and year and select ADAS (Advanced Driver Assistance System) under Service Category. You'll note that the ADAS category is a recent addition to TIS and is only available on newer models. If you are repairing an older model, you may have to conduct a more thorough search to find TSS component repair

procedures. Please refer to the Applicability Chart, found on TIS, for the proper names of the TSS systems.

Vehicles equipped with TSS mean that they come with an array of cameras and sensors that you need to be aware of, as many will require precise calibration. This includes:

- **Front Camera with Camera Heater**—The forward recognition camera is located inside the vehicle at the top center of the windshield in front of the rearview mirror. It's a key element in most of the TSS systems and the camera lens should never be touched. If it's touched, it should be replaced. Or, if the camera is struck, dropped or has any foreign matter on it, it must also be replaced. Finally, if the camera bracket is damaged, it, too must be replaced along with the windshield.
- **Millimeter Wave Radar System**—is a vital part of TSS and is attached to the backside of the front Toyota emblem in the grille.

Calibration for these sensors is required when certain procedures take place, and those procedures can vary by model year and trim level, which is why you need to research each model before you begin repairs. Sensors need to be calibrated if they have been affected by a collision, or by removal or replacement. For example, that means any time a vehicle has had a bumper cover or grille removed and reinstalled or replaced, or needs a wheel alignment, the sensors need to be calibrated.

Proper repair and painting procedures around each sensor are vital, because if one or more of the sensors becomes inoperable, TSS may not function as intended. That's why you must make sure the sensors and cameras are properly calibrated after repairs are complete. In addition, you should also conduct a post repair/calibration test drive to confirm all systems are operating as intended.

We encourage you to follow the repair procedures based on the TSS System that is on the vehicle you're working with. This ensures you return a vehicle that functions as new and maintains Toyota safety standards. 🛠️

All story footnotes can be found on page 13 or [CLICK HERE](#).



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FOOTNOTE for TOYOTA VEHICLE SANITIZATION

1. This article and the accompanying materials do not provide, and are not intended to constitute, legal or compliance advice. They also do not address all the legal or compliance issues, such as occupational health and safety or other requirements that may apply to the issues discussed. Consult an attorney familiar with the federal, state and/or local laws at issue to obtain specific advice with respect to specific legal matters. Also, many state and local governments have instituted emergency COVID-19 related measures that impose requirements or restrictions on automotive collision repair facility operations

FOOTNOTES for 2021 TOYOTA VENZA:

1. Toyota Safety Sense™ effectiveness is dependent on many factors including road, weather, and vehicle conditions. Drivers are responsible for their own safe driving. Always pay attention to your surroundings and drive safely. See Owner's Manual for additional limitations and details.
2. The TSS Pre-Collision System is designed to help avoid or reduce the crash speed and damage in certain frontal collisions only. It is not a substitute for safe and attentive driving. System effectiveness is dependent on many factors, including road, weather, and vehicle conditions. Feature availability may vary by vehicle and trim.
3. Dynamic Radar Cruise Control (DRCC) is designed to assist the driver and is not a substitute for safe and attentive driving. System effectiveness is dependent on many factors, including road, weather, and vehicle conditions. Feature availability may vary by vehicle and trim.
4. Lane Departure Alert (LDA) is designed to read visible lane markers under certain conditions and provide visual and audible alerts when lane departure is detected. It is not a collision-avoidance system or a substitute for safe and attentive driving. System effectiveness is dependent on many factors, including road, weather, and vehicle conditions.
5. Automatic High Beams operate at speeds above 25 mph. Factors such as a dirty windshield, weather, lightning, and terrain limit effectiveness, requiring the driver to manually operate the high beams. Feature availability may vary by vehicle and trim.
6. Lane Tracing Assist (LTA) is designed to read visible lane markers and detect other vehicles under certain conditions. It is only operational when DRCC is engaged.
7. Do not rely exclusively on Road Sign Assist (RSA). It is not a substitute for safe and attentive driving. System effectiveness is dependent on many factors, including road, weather, and vehicle conditions. Feature availability may vary by vehicle and trim.
8. Do not rely exclusively on the Blind Spot Monitor. Always look over your shoulder and use your turn signal. There are limitations to the function, detection and range of the monitor.
9. Do not rely exclusively on the Rear Cross-Traffic Alert system. Always look over your shoulder and use your mirrors to confirm rear clearance. There are limitations to the function, detection and range of the system.
10. At speeds of 9 mph or less, Front and Rear Parking Assist with Automatic Braking (PA w/AB) is designed to assist drivers in avoiding potential collisions with nearby static objects when the vehicle is in Drive or Reverse and approaching crossing vehicles when the vehicle is in Reverse. Do not overly rely on PA w/AB. Always look around outside the vehicle and use mirrors to confirm clearance. Certain vehicle and environmental factors, including an object or vehicle's shape, size and composition, may affect the system's effectiveness.
11. The Bird's-Eye-View Camera does not provide a comprehensive view of the area surrounding the vehicle. You should also look around outside your vehicle and use your mirrors to confirm surrounding clearance. Environmental conditions may limit effectiveness and view may become obscured.
12. The backup camera does not provide a comprehensive view of the rear area of the vehicle and you should also look around the vehicle, using mirrors to confirm rearward clearance. Environmental conditions may limit effectiveness and view may become obscured.

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